# Robust Sensor Fault Diagnosis by Multiple Model Approach

Sadegh Akbarpour, Mohammad Javad Khosrowjerdi\*

Faculty of Electrical Engineering, Sahand University of Technology, Tabriz, Iran. E-mail: khosrowjerdi@sut.ac.ir;

\*Corresponding author

Received: 22/04/2024, Revised: 20/08/2024, Accepted: 28/09/2024.

#### **Abstract**

This paper concerns the sensor faults diagnosis in the presence of unknown input, disturbances, actuator, and component faults using multiple linear model approaches in a group of complicated nonlinear systems. First, the sensor fault by adding a group of dynamic filters in the model output (hereinafter referred to as transfer filters) is arranged in additive form. Consequently, using a group of special linear Kalman filters a group of decoupled residuals are produced that only are dependent on sensor faults and noises. In continuing to distinguish the current operating point, by generating robust weighing coefficients an adaptive model and a stable adaptive filter are made that estimates the sensor fault in all operating areas. Finally, in a simulation environment, the competency of the proposed approach is evaluated.

**Keywords**: Fault diagnosis, Multiple models, Adaptive filters, and Gas turbine modeling.

#### 1. Introduction

A fault is an unexpected deviation in the process variables from normal conditions that could lead to consequences resulting in loss of profit or design-based specifications. The fault based on the location can be classified as an actuator, component/process, and sensor/measure fault. In addition, based on behaviour as abrupt, incipient, and intermittent faults [1].

The results of a diagnostic system depend on achieving accurate operation information through sensors. Thus, it is necessary to determine whether the sensor faults and then reconstruct the failed sensor to reduce the impact on the performance of the diagnostic system. Conversely, the occurrence of component fault affects the sensor results. Therefore, the early identification of sensor faults is critical for making corrective actions to mitigate the impact [2, 3, 4, and 5].

Accurate modelling of a real system is difficult and the effect of unknown inputs, disturbances, and uncertainties could affect the system outputs. To eliminate the modelling errors and unknown disturbances affecting, unknown input observers (UIO) proposed that included disturbance decoupling conditions [6].

A reliable Fault Detection and Isolation (FDI) system requires an explicit consideration of the nonlinearities present in a system. There has been work on extending linear system approaches to non-linear systems about fault estimation for actuator/process faults in non-linear systems based on an adaptive estimator [7, 8].

However, for sensor fault estimation comparatively fewer results are available [9].

Also, there have been considered disturbances and uncertainties in the system to estimate the sensor fault [10, 11]. A systematic method to estimate the sensor fault that uses multiple observers was developed by linear UIO in nonlinear systems [12, 13] that, the actuator and sensor FDI problems have studied for a class of switched nonlinear systems with external disturbances. In summary, there is a lack of results on sensor fault estimation that apply to a general class of nonlinear systems without pre-assumption on the shape of the faults [14].

This paper proposes a method that sensor fault diagnosis is not sensitive to actuator and component faults and its main contribution is that, continuously and simultaneously estimates the vector of faults that is comprised of parameters whose indicate amount of deviation in a number of functional quantities in the system. We have not come across such an idea so far, so this could be a novelty. While, other methods detect the working mode of the system. They use the strategy of comparing and matching the status of system with the some parallel-simulated reference models. The models are derived for certain vectors of predefined deviations in several performance parameters in the system working conditions. Therefor if a model matches with the system status it is assumed related faults have been occurred [15].

This paper is organized as follows: In Section 2, the problem formulation and preliminaries have been defined

and formulated. Section 3 explains sensor fault diagnosis by multiple model approach. In Section 4, a case study on a twin-shaft gas turbine fault diagnosis by its thermodynamic modelling in the presence of faults, disturbances, unknown inputs, and noises is done. Following the conclusion is expressed in Section 5.

NOMENCLATURE

NOWIENCLATUR						
cc, ct, pt	combustion chamber, compressor turbine, power turbine					
$K_{CC}$ , $\Delta b$	Combustion chamber coefficients, pressure drop					
T, P, N, H	Temperature (k), pressure (n/cm2), rational speed (rpm), health parameter					
1.1_2, .	H_2 norm, First derivative					
LHV , J	fuel low calorific (KJ/kg), inertia of shaft (kg.m2)					
$\mathcal N$	Normal distribution					
F, f, g	Nonlinear and polynomial functions					
$R_g$ , $\Gamma$	Universal gas constant, Constant					
Σ, Π	Overall, Multiply					
$\dot{m}$ , $\dot{m}_a$ , $\dot{m}_c$	mass flow, Air mass flow (kg/s), Compressor mass flow (kg/s)					
η	isentropic efficiency					
$\eta_{M_c}$	Compressor efficiency %					
$w_f$ , $UW$	Fuel kg/s, output work (Mj)					
V	volume (m3)					
$\alpha_{igv}, \alpha_{ngv}$	Opening angle of igv & ngv (%)					
$c_p, c_v, c_{pg}$	specific constant-pressure and volume thermal capacity of air and gas (KJ/kg)					
$T_s$ , $k$	Sample time (second), iterative number					
i, j	model and filter number indices					

# 2. Problem formulation and preliminaries

For some dynamical systems, the nonlinear model, by considering the actuator, component, and sensor faults in the presence of unknown inputs and disturbances in a discrete-time base, may be defined as

$$x_{k+1} = \mathbf{F}(x_k, \overline{u}_k, H_k, d_k) + \boldsymbol{\theta}_k$$
  
$$y_k = \mathbf{G}(x_k, z_k)$$
 (1)

Where,  $\boldsymbol{x}_k \in \Re^n$ ,  $\boldsymbol{y}_k \in \Re^p$ ,  $\overline{\boldsymbol{u}}_k = \begin{bmatrix} \boldsymbol{u}_k \ \boldsymbol{u}_k^f \end{bmatrix}^T \in \Re^{m1+m2}$ ,  $\boldsymbol{H}_k \in \Re^{q1}$ ,  $\boldsymbol{d}_k \in \Re^{q3}$ ,  $\boldsymbol{\theta}_k \in \Re^n$  and  $\boldsymbol{z}_k \in \Re^{q2}$  are vectors of states, outputs, augmented inputs, component faults, unknown inputs, disturbances and sensor faults. The augmented inputs  $\overline{\boldsymbol{u}}_k$  is comprised of the control inputs  $\boldsymbol{u}_k \in \Re^{m1}$  and the actuator faults  $\boldsymbol{u}_k^f \in \Re^{m2}$ . The functions  $\boldsymbol{F}$  and  $\boldsymbol{G}$  are assumed to be continuously differentiable. The linear state—space representation of (1) around the  $i^{th}$  operating point  $(\boldsymbol{x}_e^i, \overline{\boldsymbol{u}}_e^i, \boldsymbol{H}_e^i, \boldsymbol{z}_e^i)$ ,  $\forall i \in \{1, \dots M\}$ , under stochastic assumptions, could be described by

$$\mathbf{x}_{k+1}^{i} = \mathbf{A}_{i} \mathbf{x}_{k}^{i} + \mathbf{B}_{i} \overline{\mathbf{u}}_{k} + \mathbf{F}_{i} \mathbf{d}_{k} + \mathbf{E}_{i} \mathbf{H}_{k} + \mathbf{\Delta}_{X_{i}} + \boldsymbol{\omega}_{k}^{i} + \boldsymbol{\theta}_{k}$$

$$\mathbf{y}_{k}^{i} = \mathbf{C}_{i} \mathbf{x}_{k}^{i} + \mathbf{\Delta}_{Y_{i}} + \boldsymbol{v}_{k}^{i} + \mathbf{S}_{i} \mathbf{z}_{k}$$
where  $(\mathbf{A}_{i}, \mathbf{B}_{i}, \mathbf{C}_{i})$  are state matrices,  $\mathbf{F}_{i}$ ,  $\mathbf{E}_{i}$  and  $\mathbf{S}_{i}$  are unknown input, component fault and sensor fault

contribution matrices with the appropriate dimensions.  $\Delta_{X_i} = x_e^i - A_i x_e^i - B_i u_e^i$ ,  $\Delta_{Y_i} = y_e^i - C_i X_e^i$  are modelling errors.  $\omega_k^i$  with  $v_k^i$  are the independent zero mean white noises by variance-covariance matrices,  $Q_i$  and  $R_i$ . The  $z_i$  parameters serve as a signal that is added to or multiplied with the measurement variables, it may take on a constant or continuous form. The  $S_i$  matrix reflects how the  $z_i$  signals contribute to each output variable, based on the placement of the configured sensors in the system or the chosen output/measure quantities. Now by adding the following dynamic filters for each model In (2) the sensor fault from the system output is transferred to an augmented models' input (hereinafter refer as transfer filters).

$$\mathbf{x}_{k+1}^{f_i} = \mathbf{A}_i^f \mathbf{x}_k^{f_i} + \mathbf{B}_i^f \mathbf{y}_k^i$$

$$\mathbf{y}_k^{f_i} = \mathbf{C}_i^f \mathbf{x}_k^{f_i}$$
(3)

which,  $(\mathbf{A}_i^f, \mathbf{B}_i^f, \mathbf{C}_i^f)$  are  $i^{th}$  transfer filters' state matrices with the appropriate dimension and  $\mathbf{x}_k^{f_i} \in \mathbb{R}^l, \mathbf{y}_k^{f_i} \in \mathbb{R}^h$  are its state and outputs. Then the modified state space equations for  $i^{th}$  augmented model using the augmented state, faults, input, and outputs vectors as  $\widetilde{\mathbf{x}}_k^i = [\mathbf{x}_k^i \ \mathbf{x}_k^{f_i}]^T, \mathbf{H}_k' = [\mathbf{d}_k \ \mathbf{H}_k \ \mathbf{z}_k \ \mathbf{u}_k^f]^T, \qquad \widetilde{\mathbf{y}}_k^i = \mathbf{y}_k^{f_i}, \boldsymbol{\Delta}^i = [\boldsymbol{\Delta}_{X_i} \ \boldsymbol{\Delta}_{Y_i}]^T$  and  $\boldsymbol{\mu}_k^i = [\boldsymbol{\omega}_k^i \ \boldsymbol{v}_k^i]^T$  will be as:

$$\begin{aligned} \widetilde{\boldsymbol{\chi}}_{k+1}^{i} &= \mathbf{A}_{i}^{i} \widetilde{\boldsymbol{\chi}}_{k}^{i} + \mathbf{B}_{i}^{\prime} \boldsymbol{u}_{k} + \mathbf{E}_{i}^{\prime} \boldsymbol{H}_{k}^{\prime} + \mathbf{W}_{i}^{\prime} \boldsymbol{\Delta}^{i} + \mathbf{W}_{i}^{\prime} \boldsymbol{\mu}_{k}^{i} + \mathbf{I}^{\prime} \boldsymbol{\theta}_{k} \\ \widetilde{\boldsymbol{y}}_{k}^{i} &= \mathbf{C}_{i}^{\prime} \widetilde{\boldsymbol{\chi}}_{k}^{i} & (4) \\ \text{that } \mathbf{A}_{i}^{\prime} &\in \mathfrak{R}^{(n+l)\times(n+l)}, \mathbf{B}_{i}^{\prime} &\in \mathfrak{R}^{(n+l)\times p}, \mathbf{C}_{i}^{\prime} &\in \mathfrak{R}^{h\times(n+l)}, \mathbf{E}_{i}^{\prime} &\in \\ \mathfrak{R}^{(n+l)\times(m1+q1+q2+q2)}, \mathbf{W}_{i}^{\prime} &\in \mathfrak{R}^{(n+l)\times(n+p)}, & \text{and} & \mathbf{I}^{\prime} &\in \\ \mathfrak{R}^{(n+l)\times(n)} \text{ are the new state space, faults, noise and disturbance distribution matrices as the following forms} \end{aligned}$$

$$\mathbf{A}_{i}^{\prime} = \begin{pmatrix} \mathbf{A}_{i} & \mathbf{0} \\ \mathbf{B}_{i}^{f} \mathbf{C}_{i} & \mathbf{A}_{i}^{f} \end{pmatrix} \qquad \mathbf{B}_{i}^{\prime} = \begin{pmatrix} \mathbf{B}_{i} \\ \mathbf{0} \end{pmatrix} \qquad \mathbf{C}_{i}^{\prime} = \begin{pmatrix} \mathbf{0} & \mathbf{C}_{i}^{f} \end{pmatrix}$$

$$\mathbf{E}_{i}^{\prime} = \begin{pmatrix} \mathbf{F}_{i} & \mathbf{E}_{i} & \mathbf{0} & \mathbf{B}_{i} \\ \mathbf{0} & \mathbf{0} & \mathbf{B}_{i}^{f} \mathbf{S}_{i} & \mathbf{0} \end{pmatrix} \quad \mathbf{I}^{\prime} = \begin{pmatrix} \mathbf{I}_{n} \\ \mathbf{0} \end{pmatrix} \quad \mathbf{W}_{i}^{\prime} = \begin{pmatrix} \mathbf{I} & \mathbf{0} \\ \mathbf{0} & \mathbf{B}_{i}^{f} \end{pmatrix} \quad (5)$$

here, the transfer filters shall be selected so that  $A'_i$  becomes a Hurwitz matrix and all  $(\mathbf{A}'_i, \mathbf{B}'_i)$  with  $(\mathbf{A}'_i, \mathbf{C}'_i)$  become controllable and detectable.

# 3. Sensor Fault Diagnosis by Multiple Model approach

To establish a fault detector for the  $j^{th}$  augmented model in (4) a classical Kalman filter  $K'_{k}^{j}$  is selected as the below

$$\widehat{\boldsymbol{x}}_{k+1}^{j} = \mathbf{A}_{j}^{\prime} \widehat{\boldsymbol{x}}_{k}^{j} + \mathbf{B}_{j}^{\prime} u_{k} + \mathbf{K}_{k}^{\prime j} (\widetilde{\boldsymbol{y}}_{k}^{j} - \widehat{\boldsymbol{y}}_{k}^{j}) + \mathbf{W}_{j}^{\prime} \boldsymbol{\Delta}^{j} 
\widehat{\boldsymbol{y}}_{k}^{j} = \mathbf{C}_{j}^{\prime} \widehat{\boldsymbol{x}}_{k}^{j}$$
(6)

that the state and output errors residuals  $e'_k^{i,j} = \widetilde{x}_k^i - \widehat{x}_k^j$ ,  $r'_k^{i,j} = \widetilde{y}_k^j - \widehat{y}_k^j$  between the  $j^{th}$  filter and augmented system in  $i^{th}$  operating point  $\forall i, j \in \{1...M\}$ , are determined as

$$e'_{k+1}^{i,j} = (\mathbf{A}'_i - \mathbf{K}'_k^j \mathbf{C}'_i) \widetilde{\mathbf{x}}_k^i - (\mathbf{A}'_j - \mathbf{K}'_k^j \mathbf{C}'_j) \widehat{\mathbf{x}}_k^j + (\mathbf{B}'_i - \mathbf{B}'_j) \mathbf{u}_k + \mathbf{E}'_i \mathbf{H}'_k + \mathbf{W}'_i \mathbf{u}_k^i + \mathbf{W}'_i \mathbf{u}^i - \mathbf{W}'_i \mathbf{u}^j + \mathbf{I}' \boldsymbol{\theta}_k$$
(7)

$$\mathbf{r}'_{k}^{i,j} = \mathbf{C}'_{i}\widetilde{\mathbf{x}}_{k}^{i} - \mathbf{C}'_{j}\widehat{\mathbf{x}}_{k}^{j} \tag{8}$$

Now It is possible by defining  $\Delta \mathbf{A}'_{i,j} = \mathbf{A}'_i - \mathbf{A}'_j$ ,  $\Delta \mathbf{B}'_{i,j} =$  $\mathbf{B}'_i - \mathbf{B}'_i$ ,  $\Delta \mathbf{C}'_{i,j} = \mathbf{C}'_i - \mathbf{C}'_i$ ,  $\Delta \Delta_{i,j} = \mathbf{W}'_i \Delta^i - \mathbf{W}'_i \Delta^j$  as the difference parameters between the augmented models and Kalman filters, rewrite (7) as the below

Kalman filters, rewrite (7) as the below 
$$e'_{k+1}^{i,j} = (\mathbf{A}'_i - \mathbf{K}'_k^j \mathbf{C}'_i) e_k^{i,j} + (\Delta \mathbf{A}_{i,j} - \mathbf{K}'_k^j \Delta \mathbf{C}_{i,j}) \widehat{\mathbf{x}}_k^j + \Delta \mathbf{B}_{i,j} \mathbf{u}_k + \mathbf{E}'_i \mathbf{H}'_k + \Delta \mathbf{\Delta}_{i,j} + \mathbf{W}'_i \mu_k^i + \mathbf{I}' \boldsymbol{\theta}_k$$
 (9) whereby taking into account the recursive form of (9) and assuming that the fault occurred at  $k_h$  and the system model (operating point) changes at  $k_m$ ,  $(k_h, k_m < k)$ , by defining  $\Delta \mathbf{M}_k^{i,j} = (\Delta \mathbf{A}_{i,j} - \mathbf{K}'_k^j \Delta \mathbf{C}_{i,j}) \widehat{\mathbf{x}}_k^j + \Delta \mathbf{B}_{i,j} \mathbf{u}_k + \mathbf{E}'_i \mathbf{H}'_k + \Delta \mathbf{\Delta}_{i,j} + \mathbf{W}'_i \mu_k^i + \mathbf{I}' \boldsymbol{\theta}_k$ , (9) is rewritable in the form of  $e'_{k+1}^{i,j} = \Sigma_{v=k_h}^{k-1} (\Pi_{\Gamma=v}^k (\mathbf{A}'_i - \mathbf{K}'_{\Gamma}^j \mathbf{C}'_i) \mathbf{E}'_i \mathbf{H}'_v) + \mathbf{E}'_i \mathbf{H}'_k + \Sigma_{v=k_m}^{k-1} (\Pi_{\Gamma=v}^k (\mathbf{A}'_i - \mathbf{K}'_{\Gamma}^j \mathbf{C}'_i) \Delta \mathbf{M}_v^{i,j}) + \Delta \mathbf{M}_k^{i,j} + \Sigma_{v=k_h}^{k-1} (\Pi_{\Gamma=v}^k (\mathbf{A}'_i - \mathbf{K}'_{\Gamma}^j \mathbf{C}'_i) \mathbf{I}' \boldsymbol{\theta}_v + \mathbf{I}' \boldsymbol{\theta}_k + \mathbf{W}'_i \mu_k^i$  (10) If in (10) the gain of the filters  $\mathbf{K}'_k^j$  in each iteration is

selected so that simultaneously

$$(\mathbf{A}'_i - \mathbf{K}'_k^j \mathbf{C}'_i) \mathbf{E}'_i = 0, \forall i, j \in \{1, 2, \dots M\}$$
 and

$$(\mathbf{A}_i' - \mathbf{K}_k'^j \mathbf{C}_i')\mathbf{I}' = 0, \forall i, j \in \{1, 2, \dots M\}$$
 (12) then,  $\mathbf{e}'_{k+1}^{i,i}$  in (10) only will depend on  $\mathbf{E}_i'\mathbf{H}_k'$ ,  $+\mathbf{W}_i'\mu_k^i$  and  $\mathbf{I}'\boldsymbol{\Theta}_k$  that will be isolated from the previous iteration and the fault effects. Therefore (7) and (8) in case of  $(i=j)$  are changed to

$$e'_{k+1}^{i,i} = \mathbf{E}'_i \mathbf{H}'_k + \mathbf{W}'_i \mu_k^i + \mathbf{I}' \theta_k$$
  
 $\mathbf{r}'_k^{i,i} = \mathbf{C}'_i \mathbf{E}'_i \mathbf{H}'_k + \mathbf{C}'_i \mathbf{W}'_i \mu_k^i + \mathbf{C}'_i \mathbf{I}' \theta_k$  (13)  
Considering the dimension and format of  $\mathbf{C}'_i$ ,  $\mathbf{I}'$  and  $\mathbf{E}'_i$  from (5), then (13) is equal to

$$\boldsymbol{r}^{\prime i,i}_{k} = \begin{pmatrix} 0 & 0 & \mathbf{C}_{i}^{f} \mathbf{B}_{i}^{f} \mathbf{S}_{i} & 0 \end{pmatrix} \begin{pmatrix} \boldsymbol{d}_{k-1}^{T} \\ \boldsymbol{H}_{k-1}^{T} \\ \boldsymbol{z}_{k-1}^{T} \\ \boldsymbol{u}_{f_{k-1}}^{T} \end{pmatrix} + \begin{pmatrix} 0 & \mathbf{C}_{i}^{f} \mathbf{B}_{i}^{f} \end{pmatrix} \begin{pmatrix} \boldsymbol{\omega_{k}^{i}}^{T} \\ \boldsymbol{v_{k}^{i}}^{T} \end{pmatrix}$$

$$(14)$$

Equation (14) proves that regarding the existence of unknown input, disturbance, component, and actuator faults only, the sensor fault consequences appear in the residuals  $\mathbf{r}_{k}^{\prime i,i}$  so, from (13) and (14) it is possible to estimate  $\mathbf{z}_k$  as the sensor fault by one step time delay in stochastic mode as the below

$$\mathbf{\check{z}}_{k-1}^{i} = \left(\mathbf{C}_{i}^{f} \mathbf{B}_{i}^{f} \mathbf{S}_{i}\right)^{\dagger} \left(\mathbf{r'}_{k}^{i,i} - \mathbf{C}_{i}^{f} \mathbf{B}_{i}^{f} \mathbf{v}_{k}^{i}\right)$$
here (.)<sup>†</sup>denotes to the pseudo-inverse matrix and  $\mathbf{\check{z}}_{k}^{i}$  is an

estimation of  $\mathbf{z}_k$  by the  $i^{th}$  filter in its region. It is clear in the period that the plant takes on the ith filters' model  $\mathbf{z}_{k}^{i}$  adapts with  $\mathbf{z}_{k}$ , and then the fault will be made by consolidating M filter outputs.

#### 3.1. Fault and Disturbance Mapping

To simultaneous satisfying the conditions in clauses (11) and (12) it is necessary the vector space of distribution matrices  $\mathbf{E}'_i$  and  $\mathbf{I}'$  are orthogonal complement of  $(\mathbf{A}'_i - \mathbf{K}'_k^i \mathbf{C}'_i) \ \forall i \in \{1, 2, ... M\}$ , though it is assumed for each augmented model two image mapping matrices  $\mathbf{0}_{1}^{i}$ and  $\mathbf{O}_2^i$  exist so that  $\mathbf{E}_i'\mathbf{O}_1^i = \mathbf{I}'\mathbf{O}_2^i = \mathbf{D}_i$  then (11) and (12) are rewritable as

$$\left(\mathbf{A}_{i}^{\prime} - \mathbf{K'}_{k}^{i} \mathbf{C}_{i}^{\prime}\right) \mathbf{E}_{i}^{\prime} \mathbf{O}_{1}^{i} = 0, \forall i \in \{1, 2, ... M\}$$

$$\left(\mathbf{A}_{i}^{\prime}-\mathbf{K'}_{k}^{i}\mathbf{C}_{i}^{\prime}\right)\mathbf{I'}\mathbf{O}_{2}^{i}=0, \forall i \in \{1, 2, \dots M\}$$

$$(17)$$

Now it is possible by replacing  $\mathbf{E}'_i = \mathbf{D}_i \mathbf{O}_1^{i\dagger}$  and  $\mathbf{I}' =$  $\mathbf{D}_{i}\mathbf{O}_{2}^{i}$  rewrite (4) as

$$\widetilde{\boldsymbol{x}}_{k+1}^{i} = \mathbf{A}_{i}^{i} \widetilde{\boldsymbol{x}}_{k}^{i} + \mathbf{B}_{i}^{i} \boldsymbol{u}_{k} + \mathbf{D}_{i} \mathbf{O}_{1}^{i}^{\dagger} \boldsymbol{H}_{k}^{\prime} + \mathbf{W}_{i}^{\prime} \boldsymbol{\Delta}^{i} + \mathbf{W}_{i}^{\prime} \boldsymbol{\mu}_{k}^{i} + \mathbf{D}_{i} \mathbf{O}_{2}^{i}^{\dagger} \boldsymbol{\theta}_{k}$$

$$\widetilde{\boldsymbol{y}}_{k}^{i} = \mathbf{C}_{i}^{\prime} \widetilde{\boldsymbol{x}}_{k}^{i}$$
(18)

then by indicating  $\overline{\boldsymbol{H}}_{k}^{i} = {\boldsymbol{0}_{1}^{i}}^{\dagger} \boldsymbol{H}_{k}'$  and  $\overline{\boldsymbol{\theta}}_{k}^{i} = {\boldsymbol{0}_{1}^{i}}^{\dagger} \boldsymbol{\theta}_{k}$  (18) is

$$\widetilde{\boldsymbol{x}}_{k+1}^{i} = \mathbf{A}_{i}^{i} \widetilde{\boldsymbol{x}}_{k}^{i} + \mathbf{B}_{i}^{i} \boldsymbol{u}_{k} + \mathbf{D}_{i} \overline{\boldsymbol{H}}_{k}^{i} + \mathbf{W}_{i}^{\prime} \Delta^{i} + \mathbf{W}_{i}^{\prime} \boldsymbol{\mu}_{k}^{i} + \mathbf{D}_{i} \overline{\boldsymbol{\theta}}_{k}^{i} \\
\widetilde{\boldsymbol{y}}_{k}^{i} = \mathbf{C}_{i}^{\prime} \widetilde{\boldsymbol{x}}_{k}^{i} \tag{19}$$

 $\overline{H}_k^i$  and  $\overline{\theta}_k^i$  are images of augmented faults vector  $H_k'$  and disturbance vector  $\boldsymbol{\theta}_k$ . To avoid the removing of  $\boldsymbol{H}'_k$  or  $\boldsymbol{\theta}_k$ elements effecting at the augmented models, in selection of  $\mathbf{0}_1^i$  and  $\mathbf{0}_2^i$  shall be consider that  $\mathbf{D}_i$  is full rank and the rank of matrices  $\mathbf{D}_i \mathbf{O}_1^{i\dagger}$  and  $\mathbf{D}_i \mathbf{O}_2^{i\dagger}$  are same as the length of vectors  $\mathbf{H}'_{k}$  and  $\mathbf{\Theta}_{k}$ . By this way if the filter  $\mathbf{K}'_{k}^{i}$  is designed so that, could provide the condition

$$(\mathbf{A}'_i - \mathbf{K'}_k^i \mathbf{C}'_i) \mathbf{D}_i = 0, \forall i \in \{1, 2, \dots M\}$$
 (20) then both conditions in clauses (11) and (12) are satisfied.

### 3.2. Kalman Filter

A solution to algebraic constraints (20) for each filter was proposed in [16] with parameterization of the Kalman filters  $\mathbf{K'}_{k}^{l}$  as

$$\mathbf{K'}_{k}^{i} = \mathbf{\omega'}_{i}\mathbf{\Xi'}_{i} + \mathbf{\bar{K'}}_{k}^{i}\mathbf{\Xi'}_{i}$$
 (21) here in (25)  $\mathbf{\omega'}_{i} = \mathbf{A'}_{i}\mathbf{D}_{i}$ ,  $\mathbf{\Xi'}_{i} = (\mathbf{C'}_{i}\mathbf{D}_{i})^{\dagger}$ ,  $\mathbf{\Xi'}_{i} = \mathbf{\alpha'}_{i}$  ( $\mathbf{I}_{(n+l)} - \mathbf{C'}_{i}\mathbf{D}_{i}\mathbf{\Xi'}_{i}$ ) that,  $\mathbf{\alpha'}_{i}$  is an arbitrary matrix is determined so that the matrix  $\mathbf{\Xi'}_{i}$  to be full rows rank and,  $\mathbf{\bar{K'}}_{k}^{i}$  is a degree of freedom in filter design and is used to stabilizing the filter. According to [17] to guarantee the filter stability the gain of  $\mathbf{\bar{K'}}_{k}^{i}$  is determined as

$$\overline{\mathbf{K}}_{k}^{i} = \overline{\mathbf{A}}_{i} \overline{\mathbf{P}}_{k}^{i} \overline{\mathbf{C}}_{i}^{T} (\overline{\mathbf{A}}_{i} \overline{\mathbf{P}}_{k}^{i} \overline{\mathbf{C}}_{i}^{T} + \overline{\mathbf{V}}_{i})^{-1}$$

$$\overline{\mathbf{P}}_{k+1}^{i} = (\overline{\mathbf{A}}_{i} - \overline{\mathbf{K}}_{k}^{i} \overline{\mathbf{C}}_{i}) \overline{\mathbf{P}}_{k}^{i} (\overline{\mathbf{A}}_{i} - \overline{\mathbf{K}}_{k}^{i} \overline{\mathbf{C}}_{i})^{T} + \overline{\mathbf{K}}_{k}^{i} \overline{\mathbf{V}}_{i} (\overline{\mathbf{K}}_{k}^{i})^{T} + \overline{\mathbf{Q}}_{i}$$

$$\overline{\mathbf{Q}}_{i} \qquad (22)$$
with  $\overline{\mathbf{A}}_{i} = (\mathbf{A}_{i}^{i} - \mathbf{\omega}_{i}^{i} \mathbf{\Xi}_{i}^{i} \mathbf{C}_{i}^{i}), \overline{\mathbf{C}}_{i} = \mathbf{B}_{i} \mathbf{C}_{i}^{i}, \overline{\mathbf{V}}_{i} = \mathbf{B}_{i} \mathbf{R}_{i} \mathbf{B}_{i}^{i} \mathbf{B}_{i}^{T}$ 
and
$$\overline{\mathbf{Q}}_{i} = \mathbf{Q}_{i} + \mathbf{\omega}_{i}^{i} \mathbf{\Xi}_{i}^{i} \mathbf{R}_{i} \mathbf{\Xi}_{i}^{i}^{T}$$

#### 3.3. Adaptive Model

At this stage, to find the compatible linear model to the plant at any time by multiplying  $\exists'_i$  on both sides of (13)  $\gamma'_{k}^{i,j}$  as decoupled residuals are generated by

$$\gamma_k^{i,j} = \exists_j' \mathbf{r}_k^{i,i} = \exists_j' \mathbf{C}_i' \mathbf{E}_i' \mathbf{H}_{k-1} + \exists_j' \mathbf{C}_i' \mathbf{W}_i' \mathbf{\mu}_k^i$$
Due to the matrix properties (if, *i=j*) then(\(\frac{1}{2}' \mathbf{C}\_i' \mathbf{E}\_i' = 0\)

and  $(\exists_j \mathbf{C}_i' \mathbf{I}' = 0)$  then  $\gamma_k^{i,i} = \exists_j \mathbf{C}_i' \mathbf{W}_i' \mu_k^i$  that is a Gaussian term [18]. It means that the Gaussian format of  $\gamma_k^{i,i}$  at any time for any filter not only approves the conformity of its model with the operating point but also, this property only for one filter will be valid because all linear models are different from together. Now by using this specification a model identifier method in each iteration is configured by developing an adaptive model as the following form [18].

$$\mathbf{x}_{k+1}^* = \mathbf{A}_k^* \mathbf{x}_k + \mathbf{B}_k^* \mathbf{u}_K + \mathbf{E}_k^* \mathbf{H}_k' + \mathbf{\Delta}_k^* + \mathbf{I}' \boldsymbol{\theta}_k \\
\mathbf{y}_k^* = \boldsymbol{C}_k^* \mathbf{x}_k \tag{24}$$
where  $\boldsymbol{\mathcal{X}}_k^*$  and  $\boldsymbol{\mathcal{Y}}_k^*$  are the plant states and outputs, and the time variable state space matrices are,  $\mathbf{A}_k^* = \sum_{i=1}^M \lambda_k'^i \mathbf{A}_i', \ \mathbf{B}_k^* = \sum_{i=1}^M \lambda_k'^i \mathbf{B}_i', \ \mathbf{C}_k^* = \sum_{i=1}^M \lambda_k'^i \mathbf{C}_i', \ \mathbf{E}_k^* = \sum_{i=1}^M \lambda_k'^i \mathbf{C}_i',$ 

 $\sum_{i=1}^{M} \lambda_k^{'i} \mathbf{A}_i'$ ,  $\mathbf{B}_k^* = \sum_{i=1}^{M} \lambda_k^{'i} \mathbf{B}_i'$ ,  $\mathbf{C}_k^* = \sum_{i=1}^{M} \lambda_k^{'i} \mathbf{C}_i'$ ,  $\mathbf{E}_k^* = \sum_{i=1}^{M} \lambda_k^{'i} \mathbf{E}_i'$ ,  $\mathbf{W}_k^* = \sum_{i=1}^{M} \lambda_k^{'i} \mathbf{W}_k^* \mathbf{\Delta}^i$  and, the coefficients  $\lambda_k^{'i}$  Are called probability distribution functions [19], are as the below

$$\lambda'_{k+1}^{i} = \frac{\lambda'_{k}^{i}(l_{k}^{i})^{-1}}{\sum_{h=1}^{M} \lambda'_{h}^{i}(l_{h}^{i})^{-1}}$$
 (25)

where  $l_k^i$  is called the distance function between the plant and  $i^{th}$  linear augmented model in (4) and is described as the below

$$l_{k}^{i} = \sum_{i=k-t_{0}}^{n} \left\| \boldsymbol{\gamma}_{n}^{i,i} \right\|_{2} \tag{26}$$

here k is the current iteration number and,  $t_0$  is the length of comparison period [26].

### 3.4. Adaptive Filters

For the fault estimation in a dynamic system as (24), an adaptive filter with gain  $\mathbf{K}_k$  can be configured as

$$\begin{aligned}
&\check{\mathbf{X}}_{k+1} = \mathbf{A}_k^* \check{\mathbf{X}}_k + \mathbf{B}_k^* \mathbf{u}_K + \mathbf{K}_k (\mathbf{y}_k^* - \check{\mathbf{y}}_k) + \mathbf{\Delta}_k^* \\
&\check{\mathbf{y}}_k = \mathbf{C}_k^* \check{\mathbf{X}}_k
\end{aligned} (27)$$

To provide the conditions of clause (20) in (24)  $\mathbf{D}_k^*$  is described as  $\mathbf{D}_k^* = \mathbf{E}_k^* \mathbf{O}_k^1 = \mathbf{I}' \mathbf{O}_k^2$  then  $\overline{\mathbf{H}}_K = \mathbf{O}_k^{1\dagger} H_k'$  and  $\overline{\boldsymbol{\theta}}_K = \mathbf{O}_k^{2\dagger} \boldsymbol{\theta}_k$  by defining  $\boldsymbol{\omega}_k = \mathbf{A}_k^* \mathbf{D}_k^*$ ,  $\boldsymbol{\Psi}_k = (\mathbf{C}_k^* \mathbf{D}_k^*)^{\dagger}$ , ,  $\boldsymbol{\Xi}_k = \boldsymbol{\alpha}$  ( $\mathbf{I}_m - \mathbf{C}_k^* \mathbf{D}_k^* \boldsymbol{\Psi}$ ) that, absolut matrix  $\boldsymbol{\alpha}$  is defined so that  $\boldsymbol{\Xi}_k$  to become full row rank. Then the filters  $K_k$  is decomposed as the below

$$\mathbf{K}_{k} = \boldsymbol{\omega}_{k} \boldsymbol{\Psi}_{k} + \overline{\mathbf{K}}_{K} \, \boldsymbol{\Xi}_{k} \tag{28}$$

The estimation error and output residuals in (24) by including (28) is expressed as

$$e_{k+1} = (\mathbf{A}_{k}^{*} - \mathbf{K}_{k} \mathbf{C}_{k}^{*}) e_{k} + \mathbf{D}_{k}^{*} \overline{H}_{K}^{*} + \mathbf{D}_{k}^{*} \overline{\boldsymbol{\theta}}_{K}^{*} = (\mathbf{A}_{k}^{*} - (\boldsymbol{\omega}_{k} \boldsymbol{\Psi}_{k} + \overline{\mathbf{K}}_{K} \boldsymbol{\Xi}_{k}) \mathbf{C}_{k}^{*}) e_{k} + \mathbf{D}_{k}^{*} \overline{H}_{K}^{*} + \mathbf{D}_{k}^{*} \overline{\boldsymbol{\theta}}_{K}^{*} = (\mathbf{A}_{k}^{*} (I - \mathbf{D}_{k}^{*} \boldsymbol{\Psi}_{k} \mathbf{C}_{k}^{*}) - \overline{\mathbf{K}}_{K} \boldsymbol{\Xi}_{k} \mathbf{C}_{k}^{*}) e_{k} + \mathbf{D}_{k}^{*} \overline{H}_{K}^{*} + \mathbf{D}_{k}^{*} \overline{\boldsymbol{\theta}}_{K}^{*}$$

$$(29)$$

$$r_{k} = \mathbf{C}_{k}^{*} e_{k}$$

$$(30)$$

By defining  $\ddot{\mathbf{A}}_{k}^{*} = \mathbf{A}_{k}^{*}(\mathbf{I} - \mathbf{D}_{k}^{*}\mathbf{\Psi}_{k}\mathbf{C}_{k}^{*}) = \sum_{i=1}^{M} \lambda_{k}^{i} \mathbf{A}_{i}^{i}(\mathbf{I} - \mathbf{D}_{k}^{*}\mathbf{\Psi}_{k}\mathbf{C}_{k}^{*})$  and  $\ddot{\mathbf{C}}_{k}^{*} = \mathbf{B}_{k}\mathbf{C}_{k}^{*}$  then the relation (29) changes to:

$$\boldsymbol{e}_{k+1} = (\ddot{\mathbf{K}}_{k}^{*} - \overline{\mathbf{K}}_{K} \ddot{\mathbf{C}}_{k}^{*}) \boldsymbol{e}_{k} + \mathbf{D}_{k}^{*} \overline{\boldsymbol{H}}_{K} + \mathbf{D}_{k}^{*} \overline{\boldsymbol{\theta}}_{K}$$
(31)

If (31) or the adaptive filter is become stable then (30) changes to

The ultimate estimation of sensor fault by considering that  $\mathbf{C}_k^* \mathbf{D}_k^* \overline{\boldsymbol{\theta}}_K = 0$  using the relations (23) and (32) in detection filters is summarized as

$$\check{\mathbf{z}}_{k-1} = \left(\mathbf{C}_k^{f^*} \mathbf{B}_k^{f^*} \mathbf{S}_k^{*}\right)^{\mathsf{T}} (\mathbf{r}_k) \tag{33}$$

here  $r_k = y_k^* - \check{y}_k$  is adaptive filter residuals and  $(.)_k^{f^*} = \sum_{i=1}^M \lambda_k^{i} (.)_k^f$  with  $\mathbf{S}_k^* = \sum_{i=1}^M \lambda_k^{i} \mathbf{S}_i$  that  $\check{\mathbf{z}}_{k-1}$  is an estimation of sensor faults by one sample time delay.

# 3.5. Filters Stability

To guarantee the stability of the adaptive filters in (27) the gains  $\overline{\mathbf{K}}_K$  in (28) according to the Lyapunov theorem [20] shall be determined so that the following inequities to be valid

$$\left(\ddot{\mathbf{A}}_{k}^{*} - \overline{\mathbf{K}}_{K} \ddot{\mathbf{C}}_{k}^{*}\right) \mathbf{P}_{k}' \left(\ddot{\mathbf{A}}_{k}^{*} - \overline{\mathbf{K}}_{K} \ddot{\mathbf{C}}_{k}^{*}\right)^{T} - \mathbf{P}_{k}' < 0, \mathbf{P}_{k}' > 0 \quad (34)$$

The inequalities (34) by using Schur complement and the variable changing as  $\overline{\mathbf{K}}_K = \mathbf{P'}_k^{-1} \mathbf{R'}_k^i$  are transformed to linear matrix inequality (*LMI*) in the form of

$$\begin{pmatrix} \mathbf{P'}_{k} & \ddot{\mathbf{A}}_{k}^{T} \mathbf{P'}_{k} - \ddot{\mathbf{C}}_{k}^{T} \mathbf{R'}_{k}^{T} \\ \mathbf{P'}_{k} \ddot{\mathbf{A}}_{k}^{T} - \mathbf{R'}_{k} \ddot{\mathbf{C}}_{k}^{T} & \mathbf{P'}_{k} \end{pmatrix} > 0$$
(35)

By replacing  $\ddot{\mathbf{A}}_k^*$  with decryptions and decomposing  $\mathbf{R'}_k$  as  $\mathbf{R'}_k = \sum_{i=1}^M \lambda'_k^i \mathbf{R'}_k^i$  then (35) are converted to "(see (36))" Due to the relations (35) and (36) and although considering that  $\sum_{i=1}^M \lambda'_k^i = 1$  then LMI (36) is decomposed to "(see (37))" The LMI (37) will be true if each of its elements are Positive. Finally, by resolving the M number of LMIs  $R'_i$  are produced. So by developing R' the gain  $\overline{K}_k$  is achieved.

$$\begin{pmatrix}
\mathbf{P'}_{k} & \sum_{i=1}^{M} \lambda'_{k}^{i} \left[ (\mathbf{A'}_{i} (\mathbf{I} - \mathbf{D}_{k}^{*} \mathbf{\Psi}_{k} \mathbf{C}_{k}^{*}))^{T} \mathbf{P'}_{k} - \ddot{\mathbf{C}}_{k}^{*T} \mathbf{R'}_{k}^{i}^{T} \right] \\
\sum_{i=1}^{M} \lambda'_{k}^{i} \left[ \mathbf{P'}_{k} \mathbf{A'}_{i} (\mathbf{I} - \mathbf{D}_{k}^{*} \mathbf{\Psi}_{k} \mathbf{C}_{k}^{*}) - \mathbf{R'}_{k}^{i} \ddot{\mathbf{C}}_{k}^{*} \right] & \mathbf{P'}_{k}
\end{pmatrix} > 0$$
(36)

$$\sum_{i=1}^{M} \lambda'_{k}^{i} \begin{pmatrix} \mathbf{P}'_{k} & (\mathbf{I} - \mathbf{D}_{k}^{*} \mathbf{\Psi}_{k} \mathbf{C}_{k}^{*}))^{T} \mathbf{P}'_{k} - \ddot{\mathbf{C}}_{k}^{*T} \mathbf{R}'_{k}^{iT} \\ \mathbf{P}'_{k} \mathbf{A}'_{i} (\mathbf{I} - \mathbf{D}_{k}^{*} \mathbf{\Psi}_{k} \mathbf{C}_{k}^{*}) - \mathbf{R}'_{k}^{i} \ddot{\mathbf{C}}_{k}^{*} & \mathbf{P}'_{k} \end{pmatrix} > 0$$

$$(37)$$

### 3.6. Algorithm

Finally, to design a diagnostic system according to the proposed approach, the following steps are performed:

- 1. The comprehensive nonlinear model of the system is developed.
- 2. The linearized models (2) in some operating points is developed. The operating points by equal intervals on the input range are selected.
- 3. The sensor fault transfer filters in (3) are selected, and related augmented models in (4) are established.
- 4. The matrices  $\mathbf{0}_1^i$  and  $\mathbf{0}_2^i$  with  $\mathbf{D}_i$  are calculated and the coefficients  $\overline{\mathbf{K}}_k^{\prime i}$  as (21) are provided.
- 5. The sensor faults detection filters  $\mathbf{K}_{k}^{'l}$  for each augmented model in (4) according to (6) are configured.
- 6. Residuals  $\mathbf{r}_{k}^{'i,i}$  in (13) and decoupled residuals  $\mathbf{r}_{k}^{'i,j}$  as (23) are calculated.
- 7. Continuously a group of sensor faults vectors  $\mathbf{z}_{k-1}^i$  by each  $i^{th}$  detection filter as (15) are generated.
- 8. If at a moment, the  $j^{th}$  filter decoupled residuals vector  $\mathbf{\gamma}_{k}^{'jj}$  take in the Gaussian format then  $\mathbf{z}_{k-1}$  could be considered as the plant fault.
- 9. The coefficients  $\lambda_k^i$  as (25) using  $\mu_k^i$  in (26) are produced.
- 10. The adaptive model in (24) for the sensor fault estimator are shaped.
- 11.  $\mathbf{R}'_k^i \forall i \in \{1, 2, ... M\}$  by resolving M number of LIMs in (37) are acquired then,  $\mathbf{R}'_k = \sum_{i=1}^{M} \lambda'_k^i \mathbf{R}'_k^i$  is obtained and, the gains  $\mathbf{K}'_k = \mathbf{P}'_k \mathbf{R}'_k$  are developed.
- 12. The adaptive sensor faults detection filter  $\mathbf{K}_k$  in (27) by using  $\mathbf{K}'_k$  in (28) are configured.

13. The adaptive residuals  $r_k$  in (30) are generated and,  $z_{k-1}$  as (33) are estimated.

# 4. A case study: Gas Turbine

The scheme of a stationary twin-shaft gas turbine engine as shown in Fig 1 consists of various components that are linked together. Gas turbine performance estimation depends on the detailed information of component maps that, in equations are presented by  $\dot{m}_c$ ,  $\eta_{M_c}$ ,  $\dot{m}_{ct}$ ,  $\dot{\eta}_{ct}$ ,  $\dot{m}_{pt}$  and  $\eta_{pt}$  which are nonlinear polynomial functions [21, 22, 23, and 24].

Usually the components' faults consequences are considered by defining health indicator variables [25, 26] then,

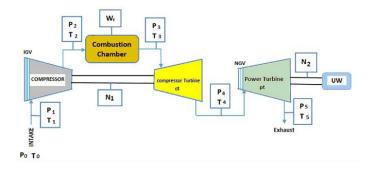


Fig 1. Main parts of a twin shaft industrial gas turbine

by defining  $\mathbf{H} = [H_{\dot{m}_c} \ H_{\eta_{M_c}} \ H_{\dot{m}_{ct}} \ H_{\dot{m}_{pt}} \ H_{\eta_{pt}}]^T$  as health indicator vector and selecting the states and inputs  $\mathbf{x} = [N_1 \ N_2 \ T_3 \ P_4 \ P_5 \ P_6]^T$ ,  $\mathbf{u} = [w_f \ a_{igv} \ a_{ngv}]$  the comprehensive reconfigured partial differential equations in form  $\dot{X} = \mathbf{F}(\mathbf{x}, \mathbf{u}, \mathbf{H})$  at the continuous time base is developed as the below "(see (38))" for the more detail about the dynamic modelling please refer to [8].

$$\begin{pmatrix}
\dot{N}_{1} \\
\dot{N}_{2} \\
\dot{T}_{3} \\
\dot{P}_{3} \\
\dot{P}_{5}
\end{pmatrix} = \begin{pmatrix}
\left[\frac{30}{\pi}\right]^{2} \frac{1}{J_{1} N_{1}} \left[H_{\dot{m}_{ct}} \dot{m}_{ct} H_{\eta_{ct}} \eta_{ct} c_{p_{g}} (T_{3} - T_{4}) - H_{\dot{m}_{c}} \dot{m}_{c} \eta_{M_{c}} H_{\eta_{M_{c}}} c_{p_{a}} (T_{2} - T_{1})\right] \\
\left[\frac{30}{\pi}\right]^{2} \frac{1}{J_{2} N_{2}} \left[\dot{m}_{pt} H_{\dot{m}_{pt}} \eta_{pt} H_{\eta_{pt}} c_{pg} (T_{4} - T_{5}) - UW\right] \\
\frac{R_{g} T_{3}}{P_{3} V_{1} c_{v_{g}}} \left[K \left(c_{p_{g}} T_{2} H_{\dot{m}_{c}} \dot{m}_{c} + L H V \eta_{cc} w_{f} - c_{p_{g}} T_{3} \dot{m}_{ct} H_{\dot{m}_{ct}}\right) - c_{p_{g}} T_{3} \left(H_{\dot{m}_{c}} \dot{m}_{c} + w_{f} - \dot{m}_{ct} H_{\dot{m}_{ct}}\right)\right] \\
\frac{P_{3}}{T_{3}} \dot{T}_{3} + \frac{R_{g} T_{3} \left(H_{\dot{m}_{c}} \dot{m}_{c} + w_{f} - H_{\dot{m}_{ct}} \dot{m}_{ct}\right)}{V_{1}} \\
\frac{R_{g} T_{4} \left(H_{\dot{m}_{ct}} \dot{m}_{ct} - \dot{m}_{pt} H_{\dot{m}_{pt}}\right)}{V_{2}} \\
\frac{R_{g} T_{5} \left(\dot{m}_{pt} H_{\dot{m}_{pt}} - \Gamma \sqrt{P_{5}}\right)}{V_{2}}
\end{pmatrix} (38)$$

#### 5. Simulation

The necessary data gathered from a prototype gas turbine (GE10.b). A log of measured outputs provided, and in some operating points, dynamic states and the other necessary parameters for developing the linear models calculated that are listed in Table 1 The simulated disturbances and used unknown input with the assumed component and actuator faults in Fig 2 are shown.

The required coefficients, states, and fault contribution matrices in discrete time bases with the transfer filters are noted in the appendix.

For simplicity, the unknown input assumed the atmospheric pressure  $(P_1)$ . The component faults are assumed as deviations in the compressor air mass flow rate and compressor's turbine efficiency  $(H_{m_c}, H_{\eta_{ct}})$  and, in the actuators, the deviation in  $a_{igv}$  position is considered and, in the sensor fault the deviation in the second shaft speed measuring and combustor temperature  $(z_{2_k}$  and  $z_{3_k})$  are investigated. Here, the nonlinear model as a plant is replaced by the piecewise linear model, though in each specified part of the operating region, the related linear model is used as the plant model; each region takes up to 300 sample times with Ts=0.1 s (30 seconds). This study is conducted by MATLAB 2020b and, by using the first-order Euler method [27] the continuous nonlinear model discretised.

**Results**: In Fig 3, the generated and estimated sensor faults (a) via their root mean square errors (RMSE) (b) are illustrated. The fault in the second sensor  $(z_2)$  is assumed to be a drift and about 4% of its full range, and in the third sensor  $(z_3)$ , assumed to be in the form of a three-step between  $\pm 4\%$  of its full range. As seen in (a) the estimation of each filter in duration that the system takes on that filter model converges to the faults, but in the other regions, the estimation error increases, and estimation may diverge.

However, the accuracy of the estimation will depend on the transfer filter selection. Although the shape of RMSE curves for all filters during their mode matching with the system are the same but its altitude are considerable.

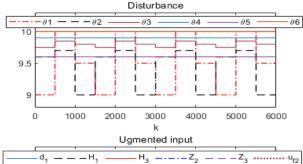
Comparison; Compared to other fault estimation methods for gas turbines, the proposed approach in this article utilizes continuous matching between model bank models and the real system. This allows it to effectively encompass the performance of various fault diagnosis methods, such as those in [14]. When a model aligns with the system's state, the estimated fault signals for its filter will be Gaussian; otherwise, they will not. In contrast, other methods typically employ mode identification, requiring a model bank with different predefined faults. As the gas turbine transitions between healthy and faulty modes, this method can identify the appropriate model, enabling the determination of the system's health or the type of fault

based on the cause-and-effect table.

Table 1. GE- GT10/2 Gas turbine's initial data at the selected

			0	pei	at	in	g	poi	nt	
_	•			_	•		-		_	

	Point 1	Point 1	Point 1	Point 1
UW%	50	55	54.7	71
$lpha_{igv}\%$	62	84	95	94
$\alpha_{ngv}$ %	0.1	0.2	0	0.4
$N_2$ (rpm)	9938	10275	10462	11000
$N_1$ (rpm)	5525	6600	7500	7150
$C_P$	1.047	1.053	1.053	1.068
$C_{Pa}$	1.047	10.53	1.058	1.068
$\eta_c$ %	87.4	79.3	88.6	88.5
$\eta_{ct}\%$	58	60	61	61
$\dot{m}_f(Kg/s)$	0.29	0.39	0.45	0.49
$\dot{m}_c$ (Kg/s)	35	39.5	44	50
$T_1(c)$	1	-1	3	29
$T_2(c)$	301	338	360	420
$T_3(c)$	653	762	808	835
$P_1 Bar)$	0.83	0.83	0.83	0.83
$P_2$ (Bar)	8.7	9.2	12	11.7
$P_3$ (Bar)	8.3	8.7	11.4	11.1
$P_4$ (Bar)	5.75	6.12	7.98	7.78



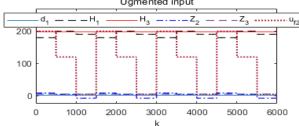


Fig 2. Disturbance, faults and unknown input

Compressor and turbine map slopes on operating points are as:

$$\begin{split} &\frac{\partial \eta_{ct}}{\partial P_3} = 0.2, \frac{\partial \eta_{ct}}{\partial N_1} = 0.2, \frac{\partial \dot{m}_{ct}}{\partial P_4} = 0.15, \frac{\partial \dot{m}_{ct}}{\partial P_3} = 0.25, \frac{\partial \dot{m}_{ct}}{\partial N_1} = 0.1, \frac{\partial \dot{p}_3}{\partial P_4} = 1 \frac{\partial \dot{p}_3}{\partial N_1} = 0.1, \frac{\partial \dot{p}_3}{\partial P_4} = 0.1, \frac{\partial \dot{m}_{ct}}{\partial a_{lgv}} = 0.5, \frac{\partial \dot{m}_{c}}{\partial a_{lgv}} = 1, \frac{\partial \eta_{Pt}}{\partial a_{lgv}} = 0.1, \frac{\partial \dot{m}_{pt}}{\partial a_{lgv}} = 0.8, \frac{\partial \dot{m}_{pt}}{\partial w_f} = 0.01 \frac{\partial \dot{m}_{ct}}{\partial w_f} = 0.01, \frac{\partial \dot{m}_{ct}}{\partial w_f} = 0.01, \frac{\partial \dot{m}_{ct}}{\partial w_f} = 0.1, \frac{\partial \dot{m}_{ct}}{\partial w_f} = 0.1, \frac{\partial \dot{m}_{ct}}{\partial a_{lgv}} = 0.1, \frac{\partial \dot{m}_{ct}}{\partial N_1} = 1, \frac{\partial \dot{m}_{ct}}{\partial N_1} = 0.1, \frac{\partial \dot{m}_{pt}}{\partial N_2} = 0.1, \frac{\partial \dot{m}_{pt}}{\partial N_2} = 0.1, \frac{\partial \dot{m}_{pt}}{\partial P_5} = -0.1 \end{split}$$

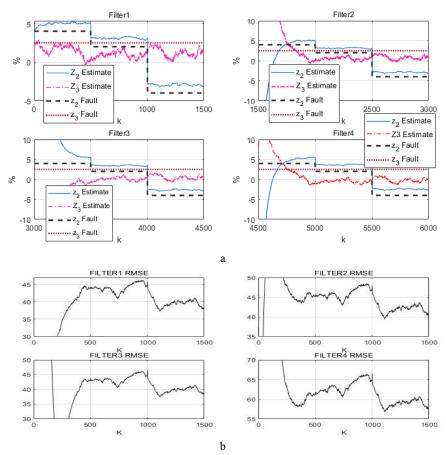


Fig 3. Sensor fault and its estimation via RMSE by each filter (a-Estimation, b-RMSE)

Decoupled residuals  $\gamma_k^{i.i}$  in Fig 4 is illustrated as it is seen each filter decoupled residuals when the system takes that filter model has Gaussian format and in the other region it

is not. By using this specification and generating two robust coefficients as distance and probability distribution functions, the adaptive model is configured.

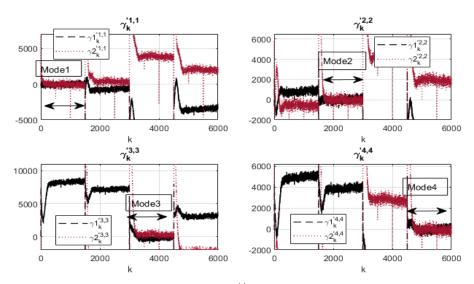


Fig 4. Decoupled residuals  $\gamma_k^{i.i}$  during the simulation time

The inverse of distance functions and probability distribution functions of models in Fig 5 against the system during all operating areas is shown. As it is obvious when

system modes switch from a mode to the next state these parameters are able to measure and show the current operating point and consequently the model of the system.

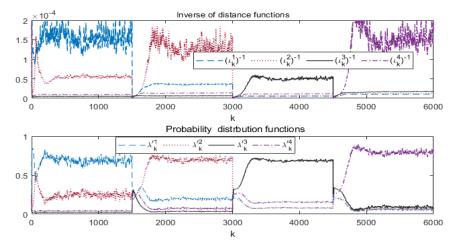


Fig 5. Distance functions and probability distribution of models

In Fig 6 the adaptive estimator, performance (a) via the estimates RMSE (b) is shown. The method's efficiency is

acceptable whether the behaviour of the faults and selecting the matrices  $O_1^i$  and  $O_2^i$  or  $O_k^1$  and  $O_k^2$  affect the results.

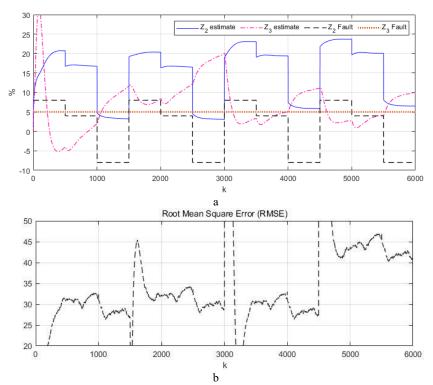


Fig 6. Adaptive estimator performance via its RMSE (a-Estimation, b-RMSE)

#### 6. Conclusion

The proposed multiple model-based method in this paper could detect and diagnose the sensor faults at the nonlinear systems in the presence of disturbances, unknown inputs, and other faults. In this method, the annoying inputs and faults are organized and integrated into an augmented

vector. By linear mapping of this vector together with the disturbance vector on a new mapping plane, the sensor faults are decoupled from them. Then by the filter decomposition strategy, some robust weighing coefficients are generated to construct the adaptive redundant model. and, by developing a related adaptive filter as an estimator, the sensor faults are estimated. The accuracy of the method depends on selecting the transferring filters and the image mapping matrices of disturbance and augmented vector that, estimation RMSE both for classic and adaptive filters approves this clause. As the results of the simulation in the figures, the estimation of dynamic fault traceability is better than the freeze or fixed faults. If the rank of the mapping matrices becomes less than the number of integrated vector lengths or the number of disturbance elements then the decoupling of some arrays from the annoying inputs or disturbance vectors from the sensor faults may be lost and, the results will be chaotic. In addition, The complexity and large number of mathematical relationships and the real-time condition of LMI to ensure stability cause a high volume of calculations, which requires fast and up-to-date controllers. The case study results proved that this approach could be used in this kind of nonlinear system.

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# **Appendix**

*Datumn*: Gas turbine's coefficients, linear state space and fault distribution matrices, Transfer filters matrices, and noises in discreet time base at the selected operating points are as:

 $J_1$ =2500 kg.m²,  $J_2$ =330 kg.m², K=0.98,  $\Gamma$ =0.25,  $V_1$ =0.04 m³,  $V_2$ =0.039 m³,  $V_3$ =0.023 m³,  $c_{vg}$ =1.013 kj/kg,  $c_{va}$ =1.042 kj/kg,  $c_{pg}$ = 1.75 kj/kg,  $H_0$ =1,  $\eta_{cc}$ =98 %,  $\eta_{p\bar{t}}$ =80 %, LHV=50 Mj/kg,  $P_5$ =0.81 Bar.

 $\mathbf{C}_{i} = \mathbf{I}_{6}, \ \mathbf{A}_{i}^{fi} = -10 \text{diag} \ [1 \ 2 \ 3 \ 4 \ 5 \ 6], \ \mathbf{B}_{i}^{fi} = \mathbf{I}_{6}, \ \mathbf{C}_{i}^{fi} = \mathbf{I}_{6}, \ \mathbf{Q}_{i} = \mathbf{I}_{6}, \$ 

$$\begin{split} \mathbf{A}_1 &= \begin{bmatrix} 9998 & 0 & 0 & 1 & -2 & 0 \\ 1 & 9995 & 0 & 3 & 73 & 254 \\ -1 & 0 & 9999 & 0 & 0 & 0 \\ 332 & -7 & 4 & 898 & 9982 & 348 \\ 7 & -384 & -15 & 18 & 382 & 9225 \end{bmatrix} \times 10^{-4} \\ \mathbf{A}_2 &= \begin{bmatrix} 9998 & 0 & 0 & 01 & -2 & 0 \\ 1 & 9994 & 0 & 4 & 79 & 274 \\ -2 & 0 & 9999 & 0 & 0 & 0 \\ -711 & 0 & 108 & 8950 & -588 & -12 \\ 367 & -9 & 5 & 995 & 9977 & 387 \\ 8 & -423 & -14 & 22 & 421 & 9163 \end{bmatrix} \times 10^{-4} \\ \mathbf{A}_3 &= \begin{bmatrix} 9997 & 0 & 0 & 1 & -2 & 0 \\ 2 & 9994 & 0 & 4 & 83 & 290 \\ -1 & 0 & 9999 & 0 & 0 & 0 \\ -729 & 0 & 119 & 8936 & -595 & -12 \\ 369 & -9 & 6 & 1005 & 9976 & 393 \\ 8 & -012 & -15 & 21 & 410 & 9249 \end{bmatrix} \times 10^{-4} \end{split}$$

$$\begin{aligned} \mathbf{A}_4 &= \begin{bmatrix} 9997 & 0 & 0 & 1 & -3 & 0 \\ 2 & 9993 & 0 & 5 & 96 & 338 \\ -1 & 0 & 9999 & 0 & 0 & 0 \\ -705 & 0 & 135 & 8962 & -581 & -12 \\ 362 & -7 & 7 & 983 & 9977 & 384 \\ 8 & -405 & -14 & 20 & 403 & 9334 \end{bmatrix} \times 10^{-4} \\ \mathbf{B}_1 &= \begin{bmatrix} 0 & -111 & 0 \\ 8 & 6 & 129 \\ 0322 & 3 & 0 \\ 98 & -43 & 76 \\ -3585 & 1809 & -2842 \\ -32 & 32 & 3014 \end{bmatrix} \times 10^{-4} \\ \mathbf{B}_2 &= \begin{bmatrix} 1 & -123 & 0 \\ 4 & 8 & 141 \\ 341 & 2 & 0 \\ 122 & -56 & 95 \\ -3999 & 2108 & -3163 \\ 44 & 43 & 3314 \end{bmatrix} \times 10^{-4} \\ \mathbf{B}_3 &= \begin{bmatrix} 1 & -147 & 0 \\ 2 & 8 & 145 \\ 270 & 2 & 0 \\ 124 & -56 & 98 \\ -4040 & 2038 & -3197 \\ -42 & 42 & 3224 \end{bmatrix} \times 10^{-4} \\ \mathbf{B}_4 &= \begin{bmatrix} 1 & -158 & 0 \\ 1 & 9 & 165 \\ 269 & 2 & 0 \\ 119 & -53 & 93 \\ -3944 & 1990 & -3124 \\ -41 & 41 & 3172 \end{bmatrix} \times 10^{-4} \\ \mathbf{E}_4 &= \begin{bmatrix} 1 & -160 & 3 \\ 13 & 0 & 8 \\ -140 & 0 & 135 \\ 92983 & 6 & 61218 \\ 4979 & -3 & 3278 \\ 72 & 0 & 47 \\ 72 & 0 & 47 \\ 76 & 0 & 55 \end{bmatrix} \times 10^{-4} \\ \mathbf{E}_4 &= \begin{bmatrix} 13 & -170 & 4 \\ 14 & 0 & 11 \\ -131 & 0 & 126 \\ 99384 & 6 & 72154 \\ 5378 & -3 & 3904 \\ 76 & 0 & 55 \end{bmatrix} \times 10^{-4} \\ \mathbf{E}_7 &= \begin{bmatrix} 13 & -170 & 4 \\ 14 & 0 & 11 \\ -131 & 0 & 126 \\ 99384 & 6 & 72154 \\ 5378 & -3 & 3904 \\ 76 & 0 & 55 \end{bmatrix} \times 10^{-4} \\ \mathbf{E}_7 &= \begin{bmatrix} 015 & -0182 & 05 \\ 19 & 0 & 013 \\ -140 & 0 & 134 \\ 13561 & 7 & 76965 \\ 5998 & -3 & 4065 \\ 83 & 0 & 56 \end{bmatrix} \times 10^{-4} \\ \mathbf{F}_7 &= \begin{bmatrix} 18529 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 18529 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 18529 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 16794 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 16794 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 16794 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 16799 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 16794 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \\ \mathbf{F}_7 &= \begin{bmatrix} 16794 & 01 & 148 & 00 \end{bmatrix} \times 10^{4} \end{aligned}$$